

Leak-Free Load-Control Valve SAE ½" - 6000 psi flange

$Q_{\max} = 150 \text{ l/min [40 gpm]}$, $p_{\max} = 420 \text{ bar [6000 psi]}$

leak-proof, two-stage hydraulic, SAE-flange design

Series CINDY 12-B-S...



- Two-stage load-control valve and bypass check valve are functionally combined in one coaxial valve assembly
- Leak-free load holding
- Pilot ratio 1:113
- Guaranteed closing force for the load-control assembly
→ reliable shut-off even with a broken spring
- Various pilot-pressure ranges can be chosen
- Satisfies exacting demands on corrosion protection thanks to zinc-nickel coating
- Various types of pilot control are available
- Pressure relief is independent of return-line pressure
- Low-noise operation thanks to specially shaped control grooves

1 Description

Whenever large loads are to be precisely moved, placed and held, or work access platforms must maintain their position and withstand high forces, then leak-free load-control valves from the CINDY series are the right solution.

Load-control valves in this series prevent hydraulic actuators from running ahead of the available oil supply. In one

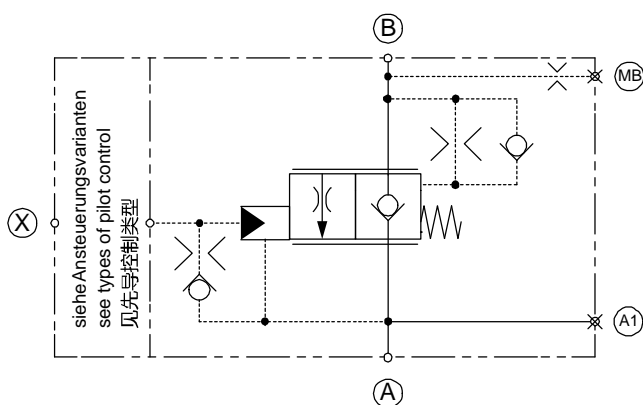
valve, they combine the functions of load-holding, safety and pipe-rupture protection. Leak-free load-control valves in this series are ideally suited for use in high-pressure applications up to 420 bar (6000 psi). With a variety of optional components, the series can be extended and adapted to the requirements of the system.

2 Symbol

2.1 SAE flange-mounted variants

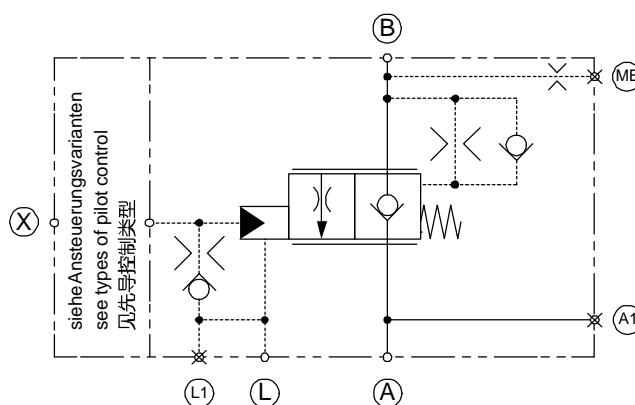
Variant A

Influenced by return-line pressure
(pressure in A is additive to opening pilot pressure).



Variant L

Not influenced by return-line pressure
(drain line is required).



3 Technical data

General characteristics		Description, value, unit	
Designation		leak-free load-control valve	
Design		leak-proof, two-stage hydraulic, SAE-flange design	
Size		SAE ½", 6000 psi	
Mounting method		flange mounting (4x hex. socket-head cap screws with secondary pressure relief valve (SV...): without secondary pressure relief valve: ISO 4762 (DIN 912), – grade 12.9)	M8x90 M8x65
Main ports	A, A1	G ½",	ISO 1179-1
Main port	B	SAE ½", 6000 psi	ISO 6162-2 DN13 M8 (SAE J518 Code 62-8, M8x1.25)
Tank port	T, T1	G ⅜"	ISO 1179-1
Control / drain ports	X, L, L1, L2	G ¼"	ISO 1179-1
Test ports	MB	G ¼"	ISO 1179-1
Weight		3.9 ... 5.8 kg	[8.59...12.78 lbs]
Mounting attitude		unrestricted	
Ambient temperature range		-25 °C ... +80 °C (others on application)	[-13 °F ... +176 °F]
Surface corrosion protection		zinc-nickel coating Mounting screws zinc-flake coated (e.g. with Geomet® finish)	

Hydraulic characteristics		Description, value, unit	
Maximum operating pressure		420 bar	[6000 psi]
Maximum pressure at the flow- or return port A		420 bar	[6000 psi]
Maximum pressure at the actuator- / load port B		420 bar	[6000 psi]
Maximum pressure at the pilot port X		420 bar	[6000 psi]
Maximum flow rate		150 l/min	[40 gpm]
Flow direction		A → B, free flow through check valve B → A, controlled flow	
Operator type		hydraulic proportional	
Opening pilot ratio		1:113	
Secondary pressure relief valve SVA / SVT		120...460 bar setting is factory-sealed (lower settings on request)	[1700...6670 psi]
Thermal-expansion pressure relief SVZ		50...500 bar setting is factory-sealed (lower settings on request)	[700...7200 psi]
Hydraulic fluid		HL and HLP mineral oil to DIN 51 524; for other fluids, please contact BUCHER	

Hydraulic characteristics		Description, value, unit	
Hydraulic fluid temperature range		- 25 °C ... + 80 °C	[-13 °F ... +176 °F]
Temperature rating of seals	NBR	- 25 °C ... + 100 °C	[-13 °F ... +212 °F]
	FKM	- 20 °C ... + 200 °C	[-4 °F ... +392 °F]
	MIL	- 55 °C ... + 80 °C	[-67 °F ... +176 °F]
Viscosity range		2.8...1500 mm ² /s (cSt), recommended 10...380 mm ² /s (cSt)	
Minimum fluid cleanliness Cleanliness class to ISO 4406 : 1999		class 20/17/14	

4 Construction and function

The functions of the control assembly are subdivided into the following positions:

4.1 Neutral position

The load pressure and the compression spring act on the control spool in the closing direction. The valve is closed with no leakage.

4.2 Lifting (flow direction from A → B)

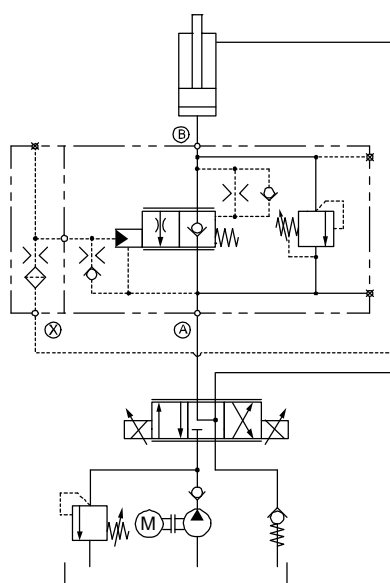
The pump pressure at port A opens the valve against the "light" compression spring and the load. The pilot spool and control spool move together in the opening direction. Oil flows from A → B and the valve functions as a check valve.

4.3 Lowering (flow direction from B → A)

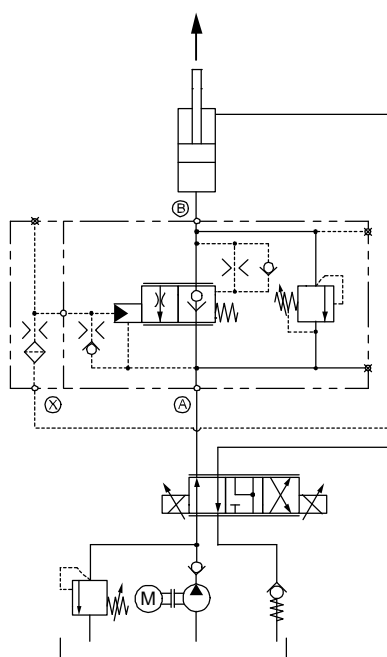
The pilot pressure at port X acts on the pilot piston and against the control springs. The pilot spool opens. As a result, the load pressure B is discharged to port A via the metering grooves in the pilot spool. The progressive characteristic of the pre-opening phase ensures that lowering begins smoothly and without jerks.

If the pilot pressure at port X is increased, the pilot spool opens further. The change in the pressure conditions at the control spool means that it follows the pilot spool in the opening direction. The oil flows from B → A.

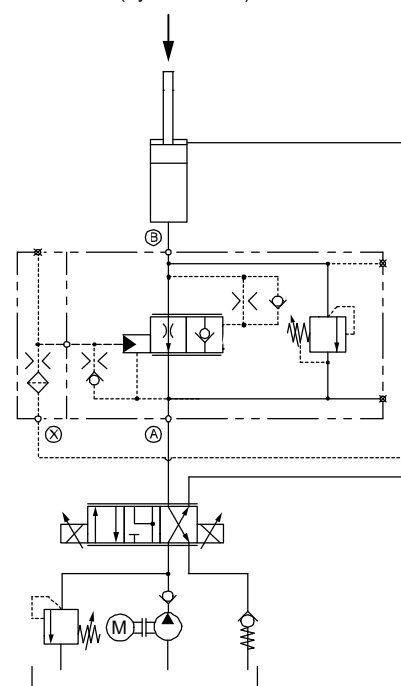
Neutral position
(Symbol for 4.1)



Lifting (A → B)
(Symbol for 4.2)



Lowering (B → A)
(Symbol for 4.3)



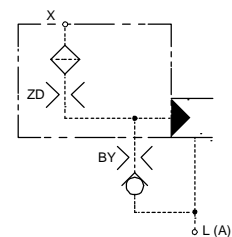
4.4 Types of pilot control

Cover types / applications	Type "G"	Type "D"	Type "K"	Type "H"
Cylinder application (external pilot signal)	✓✓	×	×	✓
Cylinder application (pilot signal from opposite line)		✓✓		
Motors / Winches	×		✓✓	×
Motors for slewing drives	×	✓✓	×	×

Explanation of symbols: ✓✓ = normal ✓ = possible × = not possible

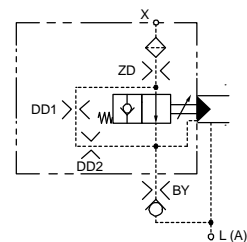
4.4.1 Standard damping cover, type "G"

Pilot control type "G" is recommended for external control, or with low-oscillation applications. This control cover can only be damped with an inlet orifice. Stroke-dependent damping is not possible with this cover.



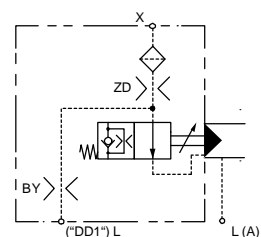
4.4.2 Stroke-dependent damping cover, type "D"

The type "D" cover is recommended for handling pilot signals that come from the opposite actuator line and for applications that are susceptible to oscillations. Thanks to the pilot piston's stroke-dependent damping system, oscillation-prone applications can be started in a very stable manner. The starting pressure peak is reduced because in the starting zone the valve responds quickly to the pilot signal.



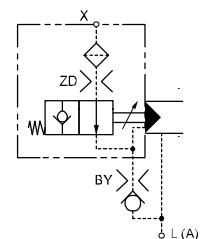
4.4.3 Stroke-dependent damping cover with metering grooves, type "K"

The stroke-dependent damping cover with metering grooves, type "K", is recommended for applications that are susceptible to oscillations, such as hydraulic motors (e.g. winches).



4.4.4 Hydromechanical stroke-limiting cover, type "H"

With the type "H" pilot control, the stroke of the load-control spool can be limited from outside the valve to achieve a particular flow rate or speed. This reduces the valve resolution.



General:

The series-connection of the orifices allows the opening time, the closing time, the start of opening, and the full extent of opening to be matched to the requirements of the application.

4.5 Secondary pressure relief valve (SV)

To protect the actuator from overload, a version that includes a secondary pressure relief valve is available. A di-

rect-acting pressure relief valve, type SVT or SVA, for the whole rated flow.



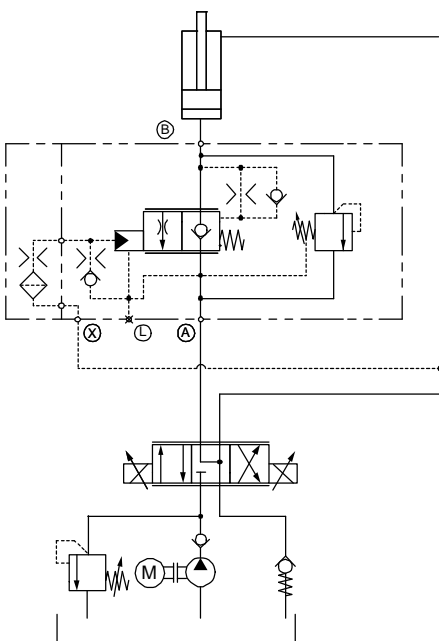
IMPORTANT!: With open-centre directional valves, make sure that the valve has an adequate flow rating. If the security seals or other security elements are removed, all Bucher Hydraulics' liabilities become null and void.

4.5.1 Direct-acting secondary pressure relief valve Variant: SVA (B → A)

The SVA direct-acting secondary pressure relief valve is connected directly to the load port B. When the pressure setting is reached, the relief spool opens a flow path to port A, the return line connection.

The relief setting is locked and sealed with a special lock nut.

Circuit example for SVA (B → A)
for directional valves with open-centre spool



ATTENTION!: With body variant A, the return-line pressure is additive 1:1 to the pressure setting (see Fig. at left)! With body variant L, the spring chamber in the pressure relief valve is drained to tank, so the return-line pressure does not affect the pressure setting.

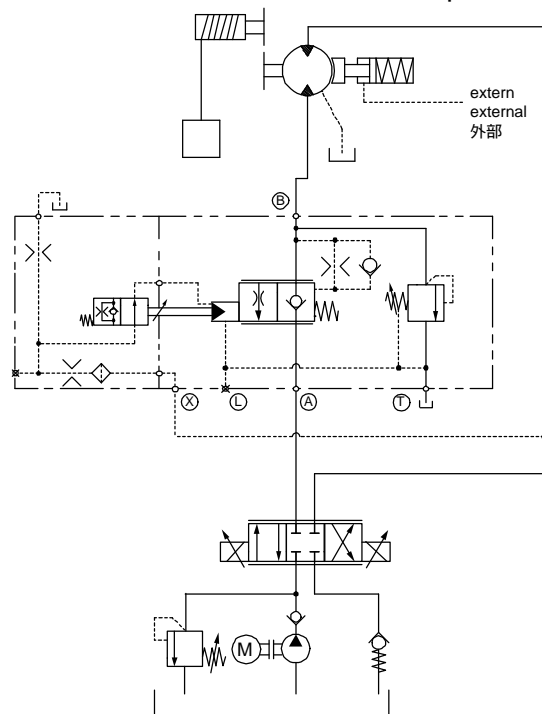
4.5.2 Direct-acting secondary pressure relief valve Variant: SVT (B → T)

The SVT direct-acting secondary pressure relief valve is connected to the load port B. When the pressure setting is reached, the relief spool opens and creates a connection to the tank port T.

The relief setting is locked and sealed with a special lock nut.

This model is used when the open-centre spool cannot handle the full flow rate, or when the application causes the load to move.

Circuit example for SVT (B → T)
for directional valves with closed-centre spool



ATTENTION!: In the case of a tank-line preload, the pressure is additive 1:1 to the pressure setting!

4.5.3 Overview table for secondary pressure relief valves



IMPORTANT!:

Please refer to the technical design sheets 300-D-9050101 for cylinder applications and 300-D-9050102 for motor applications.

	SV variants / spool variants	SVA ** Back-pressure dependent (CINDY 12-B-P__-S__-A)	SVA Back-pressure independent (CINDY 12-B-P__-S__-L)	SVT Back-pressure dependent (CINDY 12-B-P__-S__-A)	SVT *** Back-pressure independent (CINDY 12-B-P__-S__-L)
Cylinder applications	Directional valve spool with open centre	✓	✓✓		
	Directional valve spool with closed centre	×		✓	✓
Motor applications *	Directional valve spool with open centre	✓	✓✓		
	Directional valve spool with closed centre	×		✓	✓

Explanation of symbols: ✓✓ = normal

✓ = possible

× = not possible

Supplements / Notes:

* In motor applications, to prevent cavitation at the hydraulic motor it is essential to ensure that sufficient oil is always available at the supply side under all operating conditions!

** Return-line pressure from line A is additive to the secondary pressure relief valve's pressure setting!

*** Leakage/drain gallery (L) is internally connected within the body to the tank gallery (T)!

4.6 Thermal-expansion pressure relief valve (SVZ)

The SVZ pressure relief valve is used to protect against thermal-expansion effects (Q_{\max} 10 l/min / [2.6 gpm]). The expansion in the volume of the hydraulic oil in a cylinder

(e.g. with long exposure to sunlight), and the resulting increase in pressure, can be reduced with this design.



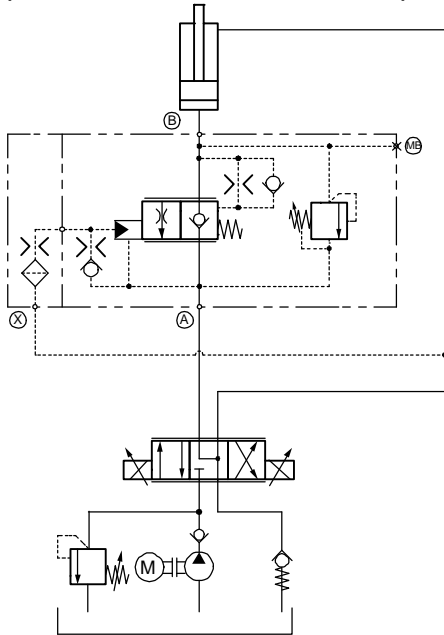
IMPORTANT!: With open-centre directional valves, make sure that the valve has an adequate flow rating. If the security seals or other security elements are removed, all Bucher Hydraulics' liabilities become null and void.

When the load pressure reaches the setting, the relief valve opens. With back-pressure-independent valves, it creates a connection to the drain port L (see circuit at right).

With back-pressure-dependent valves, it creates a connection to port A (see circuit at left).

The relief setting is locked with a special plastic cap.

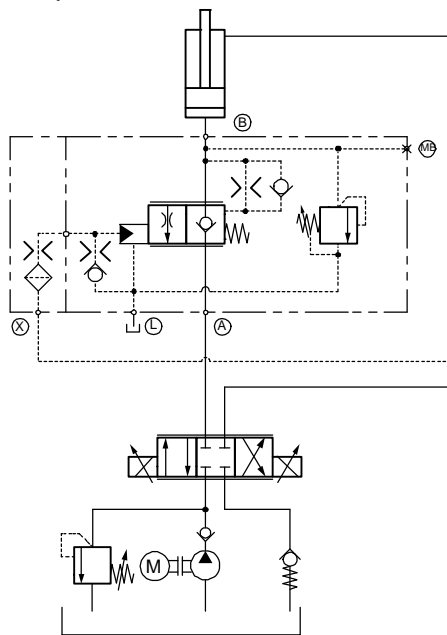
Circuit example for SVZ (B → A), influenced by return-line pressure, for directional valves with open-centre spool



ATTENTION!:

With body variant A, the return-line pressure is additive 1:1 to the pressure setting (see Fig. at left)! With body variant L, the spring chamber in the pressure relief valve is drained to tank, so the return-line pressure does not affect the pressure setting.

Circuit example for SVZ (B → A), not influenced by return-line pressure, for directional valves with closed-centre spool



IMPORTANT!:

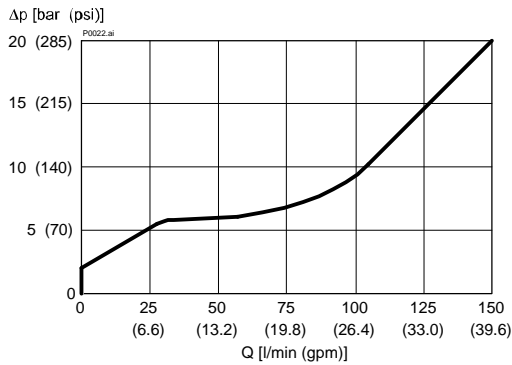
For more information on the pressure relief valve for protection against thermal influences, see documentation 300-P-9050065

5 Performance graphs

measured with oil viscosity 33 mm²/s (cSt)

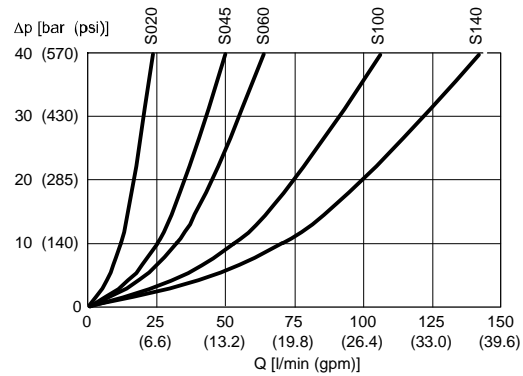
$\Delta p = f(Q)$ Pressure drop - Flow rate characteristic

Lifting A → B



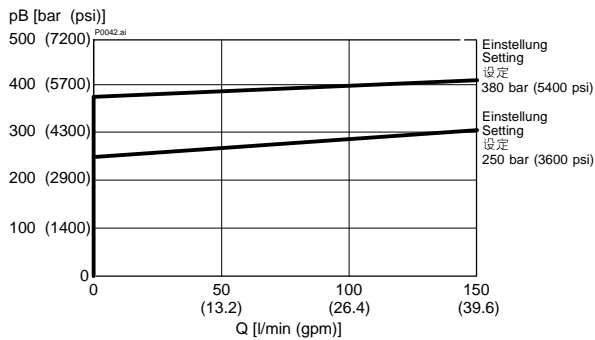
$\Delta p = f(Q)$ Pressure drop - Flow rate characteristic

Lowering B → A



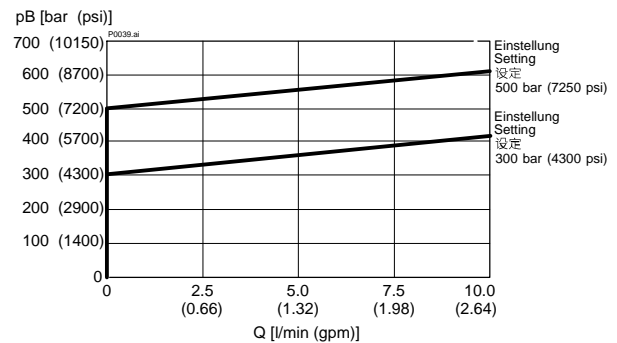
$p = f(Q)$ Pressure - Flow rate characteristic

Secondary pressure relief valve SVA / SVT

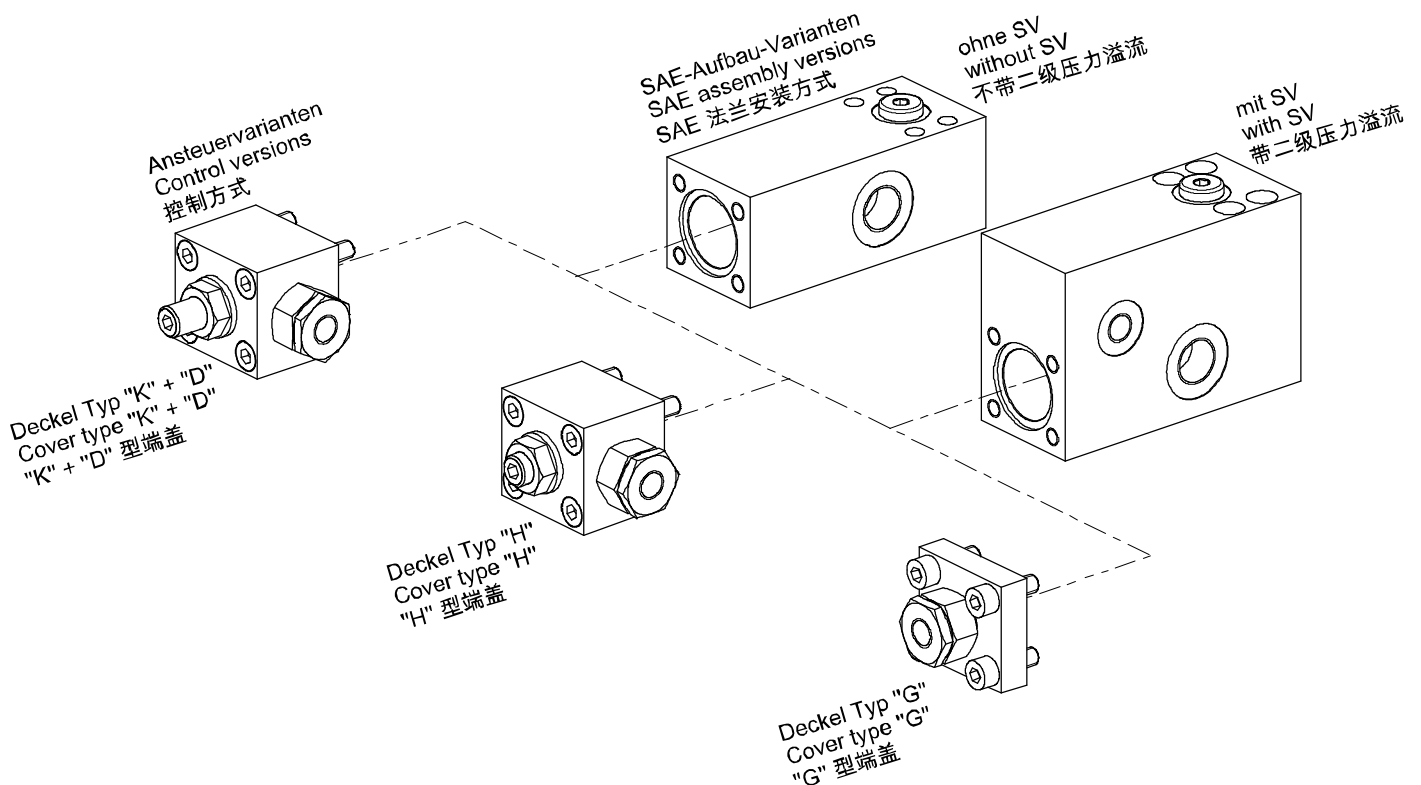


$p = f(Q)$ Pressure - Flow rate characteristic

Thermal-expansion pressure relief SVZ



6 Available modules



8 Safety instructions



IMPORTANT!:

Designing load-control valves requires specialist technical knowledge and product knowledge.

Safety applications must be verified by adequate tests to ensure safety in actual use.

8.1 Assembly / disassembly



IMPORTANT!:

The valve may only be used for its intended purpose within its nominal rating. If you plan to use it outside the nominal rating, you must contact the valve manufacturer. The ultimate responsibility for safety in the installation and use rests with the end-machine manufacturer of the mobile application.



IMPORTANT!:

Seal kit with the external seals is available on application.



IMPORTANT!:

The port threads conform to DIN 3852 T1.

Use screws to DIN 912, grade 12.9, to mount the valve.

Tightening torques as per the manufacturer's instructions.



IMPORTANT!:

Protect seals and flange faces from damage.

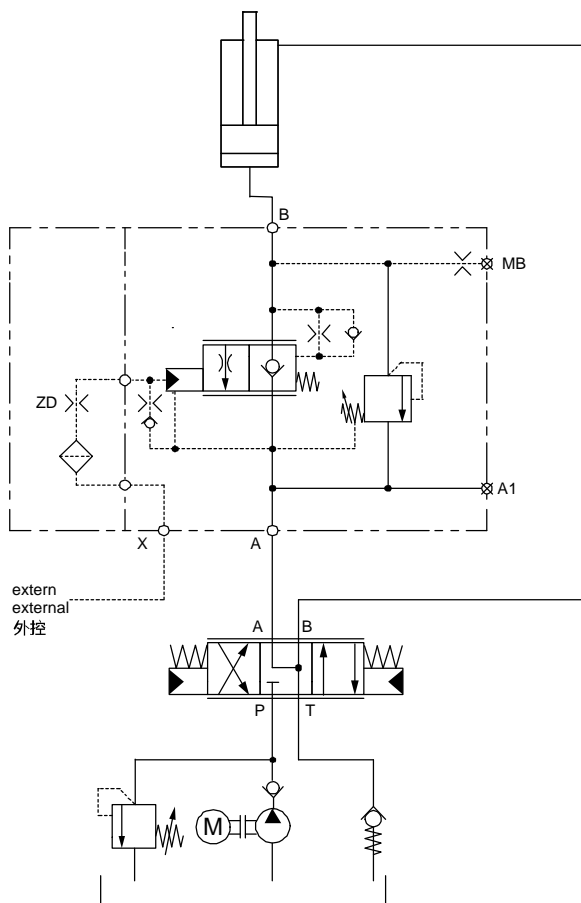
The mating flange face must be of the quality specified in the data sheet!

Pay attention to the port designations.

9 Application examples

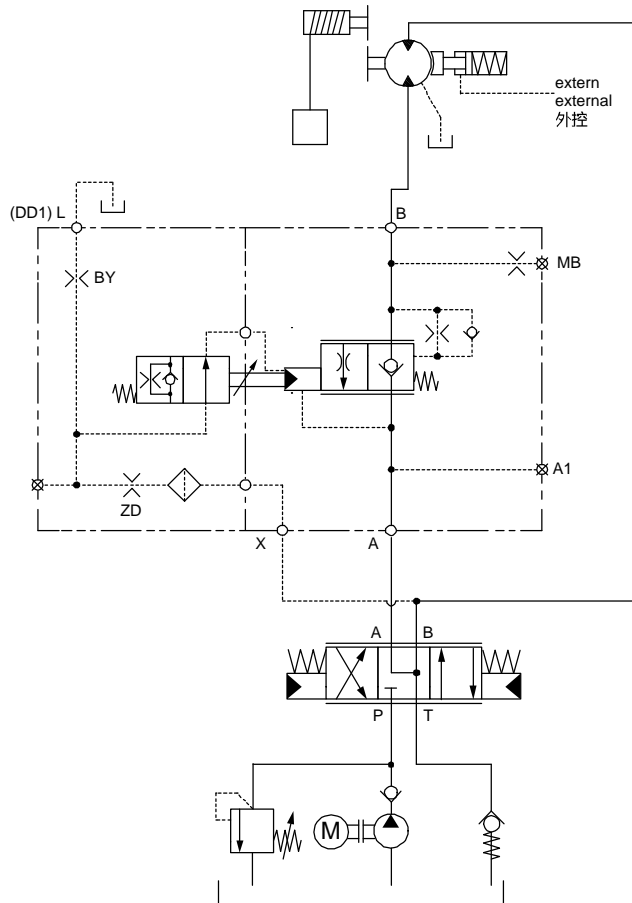
9.1 Cylinder application

CINDY 12-B-S with the control version type "G"

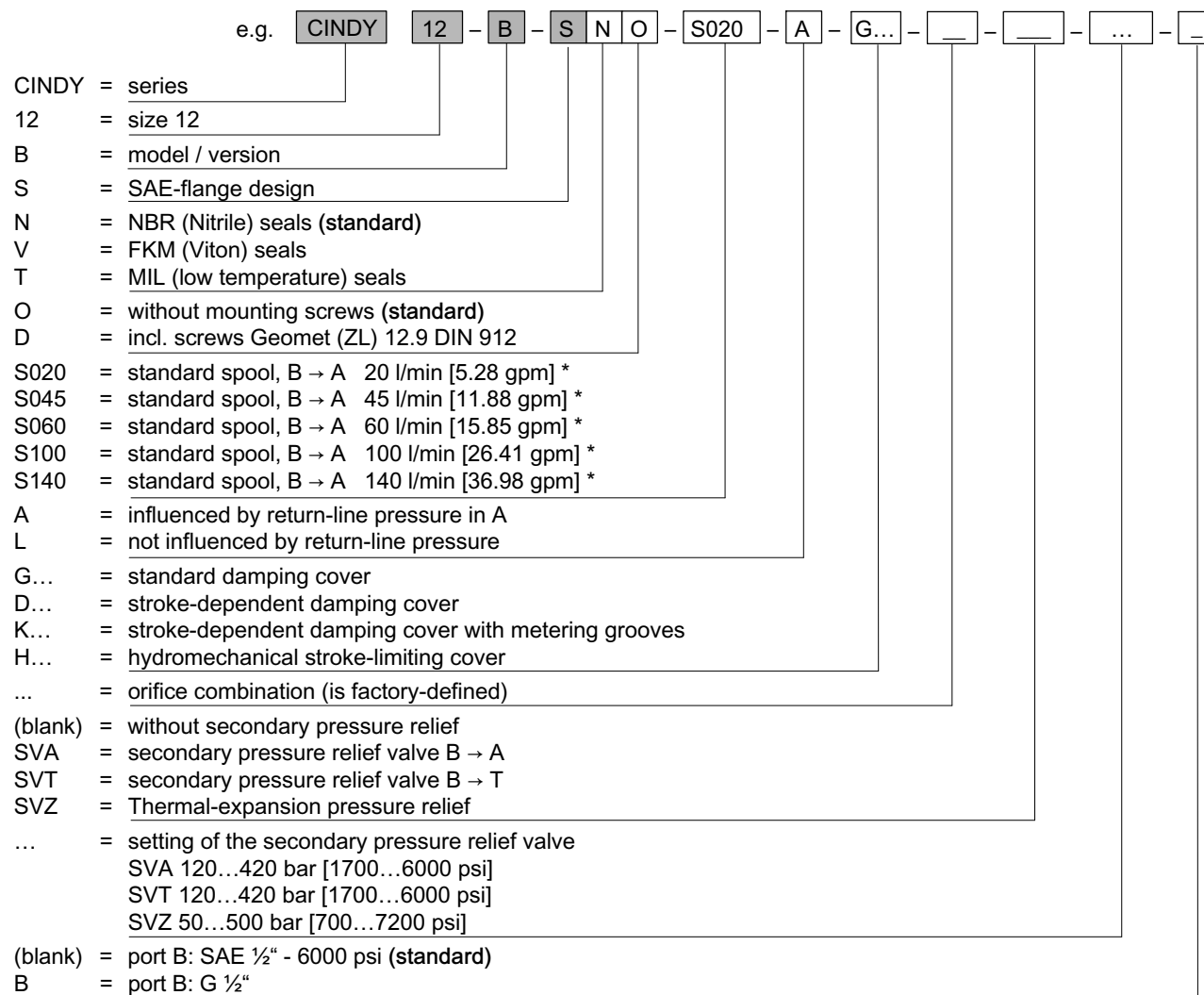


9.2 Motor application

CINDY 12-B-S with the control version type "K"



10 Ordering code



*) measured at 33 bar [478 psi] Δp from B → A.

11 Related data sheets

Reference	Description
300-D-9050101	Technical design sheet for CINDY load-control valves in motor applications
300-D-9050102	Technical design sheet for CINDY load-control valves in cylinder applications

**IMPORTANT!:**

Additional documentation and 3D models
(.stp or .igs format) can be downloaded from
www.bucherhydraulics.com
(LOGintern area; registration is necessary)

We also offer customised solutions.
Please talk to our sales team.

info.ch@bucherhydraulics.com

www.bucherhydraulics.com

© 2020 by Bucher Hydraulics AG, CH-6345 Neuheim

All rights reserved.

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.

Classification: 430.325.360.315.330.325.305.310